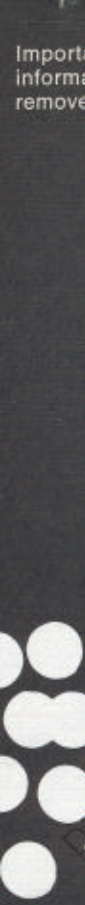
Important customer information. Do not remove from gun.



Ithaca Gun

Mag-10

The first 10-gauge gas auto in the world.
Lifetime Operational Warranty

Digital Media Copyright Diamond Gunsmithing.com All Rights Reserved

Congratulations.

You have just bought the world's first 10-gauge magnum shotgun with semi-automatic gas operated action. From its recoil pad to the front sight, your Ithaca MAG-10® is an original Ithaca design. Built in America to shoot reliably for a lifetime. Your gun comes with a Lifetime Operational Warranty. This gun's exclusive stainless steel Countercoil® gas system reduces the shock of recoil so effectively that MAG-10 shooting feels about the same as shooting a 12-gauge pump gun.

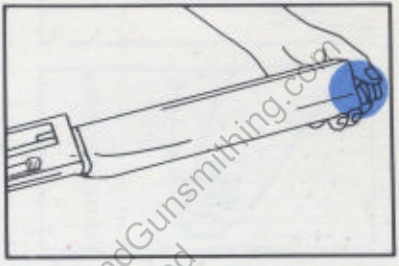
Your MAG-10 stock and forend are the best semi-fancy grade American walnut money can buy, hand finished and hand checkered. (Occasional polishing will preserve the wood like new.) To keep your MAG-10 looking and shooting like new, follow the easy cleaning instructions in this booklet. Good shooting.

To insure proper assembly, follow the steps outlined in your OWNER'S GUIDE. Then fill out and mail the warranty card on the last page to receive your Lifetime Operational Warranty Card.

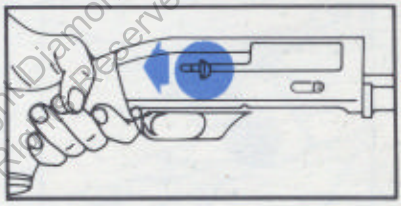
Assembly

Your new Ithaca MAG-10 is packed with the barrel removed. Inspect and clean bore before assembly. To assemble:

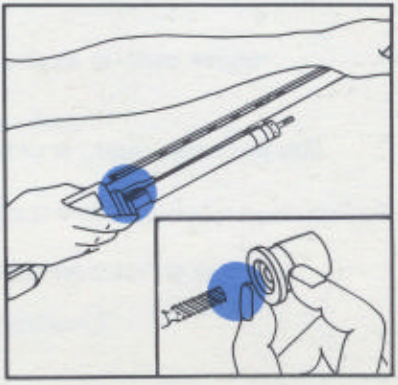
1. Unscrew forend nut and remove forend from receiver assembly.



2. Pull back charging handle to lock action open.



3. Insert barrel in receiver listening for a metallic "click". When you hear it, barrel is fully seated.



4. Replace forend and screw forend nut hand tight.

Media copyright DiamondGunsmithing.com All Rights Reserved

Loading

The MAG-10 has a 3-shot capacity.

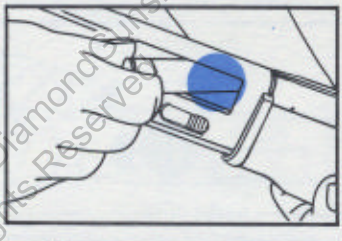
NOTE: USE 3½" MAGNUM SHELLS ONLY

1. Always point your gun in a safe direction when loading.

2. Engage the safety. Gun is "safe" when red ring around safety CANNOT be seen.

3. Pull back charging handle to open action.

4. Place one shell in chamber.



5. Depress carrier release below ejection port to close action.

6. Two additional shells may now be loaded in the magazine. Depress carrier release and push second shell forward into magazine until shell rim passes shell stop. Load third shell.

Digital Media copyright Diamond Gunsmithing.com
All Rights Reserved

Unloading

Work the shell through the action manually (safety on) by pulling back charging handle. Carrier release must be depressed on each opening. Repeat to eject each shell.

Take Down and Assembly

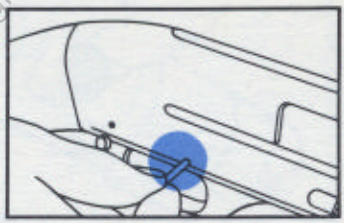
Your new MAG-10 is easily field stripped for cleaning. Be sure the gun is unloaded.

Removing Barrel Assembly:

1. Pull back charging handle to lock action open.
2. Remove forend nut and forend. Remove barrel.
3. Remove slide extension tube from around magazine.

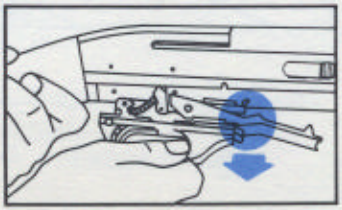
Removing Trigger Plate

1. Allow bolt to move forward GENTLY by holding charging handle while pressing carrier release.



2. Press out two pins on side of receiver.

3. Pull down trigger guard and trigger assembly will follow.



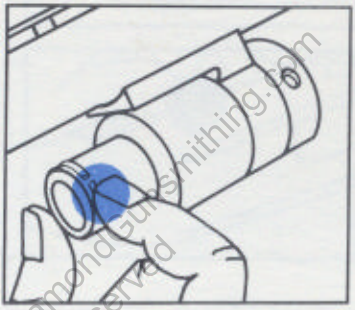
NOTE: Leave further disassembly of action to a gunsmith.

Digital Media Copyright DiamondGunsmithing.com All Rights Reserved

Reassembly

To reinstall trigger assembly, DEPRESS CARRIER RELEASE AND INSERT ASSEMBLY IN RECEIVER. Complete reassembly by reversing disassembly steps.

Cleaning



Your new MAG-10 has a stationary piston and moving cylinder. Remove cylinder by removing CIRCULAR spring from rear of piston. Slide cylinder off piston. Clean gas system with bronze brush and gun solvent. 10-gauge ammunition may cause more than the usual amount of fouling, due to the lack of plastic shot protectors and modern clean burning powders. TO KEEP FOULING AT A MINIMUM, INSPECT THE GAS SYSTEM AND FOLLOW THESE CLEANING INSTRUCTIONS REGULARLY.

Digital Media © Diamond Gunsmithing.com All Rights Reserved

Lubrication

After shooting, wipe metal parts dry with a soft cloth. Apply a light coat of oil to receiver and barrel. Periodically, clean the entire gun thoroughly and apply a light coat of oil. (Stay away from evaporative type industrial solvents.)

Cold Weather Use

Remove oil or grease type lubricants and use a dry commercial lubricant on moving parts.

Prolonged Storage

Clean your MAG-10 thoroughly and give metal parts a light coating of gun grease. Remove this coating before you shoot again.

Digital Media copyright DiamondGunsmithing.com
All Rights Reserved

Mag-10
Lifetime Operational Warranty

This Ithaca Mag-10 shotgun is warranted to operate satisfactorily for as long as you own it. This warranty covers any and all defects in parts, material or workmanship which affects the satisfactory operation of this gun. In addition, *but for one year from date of purchase only,* this warranty covers the cracking or splitting of wood components as well as manufacturing defects other than those that affect the satisfactory operation of the gun. Our warranty obligation is limited to the repair or replacement of any part or parts in the Mag-10 product which are returned to the factory or any authorized Warranty Repair Station and which are determined by us to be defective or to affect adversely the satisfactory operation of the gun. We assume no liability for any incidental or consequential damages.

Our warranty is made to the original owner of the Mag-10 and is not transferable. The following items are specifically excluded from coverage under this warranty.

(a) Normal wear of the protective or decorative finishes of the wood or metal components;

(b) Damage or malfunction resulting from accident, negligence, misuse, or unauthorized repair or alteration;

(c) Damage or malfunction resulting from barrel obstructions;

(d) Damage or malfunction resulting from use of other than factory (lead) ammunition.

This warranty is valid only upon registration with the manufacturer of the enclosed warranty card, which must be filled out and mailed within 30 days of the original purchase.

Guns to be serviced under this warranty must be brought directly or shipped prepaid to an Ithaca authorized Warranty Repair Station or to: Service Department, Ithaca Gun Company, 123 Lake Street, Ithaca, New York 14850. All guns shipped to a factory Warranty Repair Station or the Ithaca Gun Company Service Department are subject to a $5 postage and handling charge. The handling charge will be in the form of a C.O.D. return shipment.

NO WARRANTIES ARE MADE OR ARE AUTHORIZED TO BE MADE OTHER THAN THOSE EXPRESSLY STATED HEREIN. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESSED OR IMPLIED WARRANTY, AND OF ANY OTHER OBLIGATION OF THE MANUFACTURER.

Courtesy of Ithaca Gun Company, LLC
Copyright Ithaca Gun Company, LLC
All Rights Reserved

Printed in U.S.A.